

Modes of Heat Transfer

OBJECTIVES:

- To study different modes of heat transfer.
- To determine rate of heat transfer in food and non-food materials

Why study heat transfer?

- to examine how foods are heated and cooled
- to assess the performance of existing heat exchange equipment

CONDUCTION

- Energy transfer at a molecular level
- Heating/Cooling of the solid material

The rate of heat flux (rate of heat transfer per unit area) in a solid object is proportional to the temperature gradient, this can be stated mathematically as,

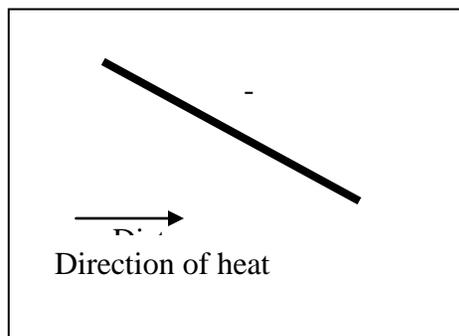
We may remove the proportionality by using a constant 'k', to obtain, Fourier's Law

where

- q_x = rate of heat transfer in the x direction by conduction, W
- k = thermal conductivity, W/mC
- A = area (normal to x-direction) through which heat flows, m^2
- T = temperature, C
- x = length, variable, m

SIGN CONVENTION

Temperature



Thermal Conductivity, k unit: W/mC

Water: $k = 0.597$ W/mC

Insulating materials: $k = 0.035 - 0.173$ W/mC

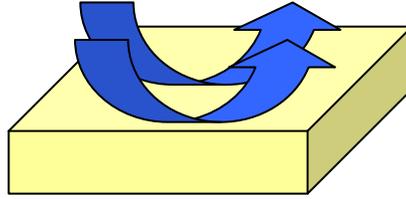
For foods

$$k = 0.25 m_c + 0.155 m_p + 0.16 m_f + 0.135 m_a + 0.58 m_m$$

Where m is mass fraction and subscripts c: carbohydrate, p: protein, f: fat, a: ash, m: moisture.

CONVECTION

Fluid flow over a solid body -- heat transfer between a solid and a fluid.



Newton's Law of Cooling:

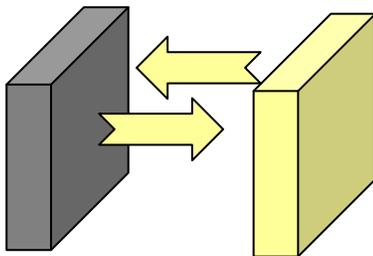
where: h is convective heat transfer coefficient (W/m^2C), A is area (m^2), T_p is plate surface temperature ($^{\circ}C$), T_a is surrounding fluid temperature ($^{\circ}C$).

Forced Convection –
Free (Natural) Convection –

Fluid condition	h (W/m^2C)
Air, free convection	5-25
Water, free convection	20-100
Water, forced convection	50-10,000
Condensing water vapor	5,000-100,000

RADIATION

Heat transfer between two surfaces by emission and later absorption of electromagnetic radiation



- requires no physical medium
- Stefan-Boltzmann Equation:

where σ = Stefan-Boltzmann's constant, $5.669 \times 10^{-8} W/m^2K^4$

ϵ = emissivity, (varies from 0 to 1) dimensionless

A = area, m^2

T_1 = temperature of surface 1, Absolute

T_2 = temperature of surface 2, Absolute